

## **PAM DPMSEAL PAINT**

### **DESCRIPTION**

- Single pack system
- Water based compounds that can be applied even to damp backgrounds
- Non-toxic, non hazardous, solvent and plasticizer free
- Good bond to many substrates
- Toughness, high flexibility, extensibility and good crack bridging properties
- Low water vapour permeability
- Alkali resistant, can be applied to alkaline surfaces
- Resistant to silage acids
- Non staining and stain blocking
- Quick drying – typically touch dry in 1 hour



### **APPLICATIONS**

- **Floors** : Under/above screeds to provide a damp proof membrane
- **Basements** : As part of a waterproofing system beneath ground level
- **Walls** : Can be used under render or plaster as a water barrier or vapour barrier
- **Tiling** : As secondary protection under tiles in wet areas, e.g. bathrooms, food processing areas, balconies, etc.
- **Water Storage** : The membranes perform well in tests even when continuously immersed in water.
- **Silage Storage** : The membrane protects concrete from silage attack.

### **APPLICATION**

- The background surface should be smooth or have a light even texture. Any masonry should be flush pointed, and defects in existing surfaces made good.
- The surface needs to be clean, sound and free of dust, loose material or surface water. The membrane should not be applied in wet conditions or where these conditions are likely to occur before the membrane has dried. The membrane should not be applied when the temperature of the background or air temperature is below 7°C.
- It is sometimes advantageous to pre-wet concrete or masonry backgrounds so that these are damp but free from any water glistening on the surface, to aid the wetting out of the background.
- Because of the wide variety of background types and site conditions, it is always advisable to check adhesion to the background by testing on a sample area before starting any job.
- The membrane may be applied by brush, roller or airless spray. If necessary, the compound can be diluted with up to 10% water. However, care should be taken to ensure that the correct dry coat thickness is applied. The thickness of the dried membrane per coat depends on the method of application. For a single dry coat, thickness of more than 0.3mm, it is recommended that the membrane be applied by airless spray. If airless spray is used, single dry coat thicknesses of up to 1mm can be obtained. (Note : a single coat of 0.6mm dry thickness or more will require a greater drying time than for an equivalent multi-coat application).

- If two coats are being applied, it is recommended that the coats be applied at right angles to each other. Before applying the second coat, it is necessary to let the first coat become touch dry. This will vary according to site conditions but will typically be in the order of 1 hour. The second coat should be applied within 24 hours. After all coats have been applied, the membrane should be left for at least 4 days before attempting any ponding tests.
- Under favourable drying conditions, this period may need to be extended. Whilst most applications to concrete roofs have been successful, blistering (shortly after application of the membrane to the roof) has occasionally occurred. This blistering is caused by the heat from the sun causing a vapour pressure build up below the membrane. The problem is exacerbated if the background concrete is wet.
- The risk of blistering can be minimized by ensuring a very good bond to the background and avoiding application of the membrane in, or shortly prior to, strong sunlight. Techniques for maximizing bond are :-
  - a] Vigorously brush the first coat into the background concrete using a stiff bristled broom or
  - b] Prime the roof with a slurryAllow this slurry to harden for 2 days before applying the membrane.
- In some situations, e.g. at stress points such as wall/floor junctions, it is beneficial to use polypropylene fabric (skim) reinforcement. By choosing a suitable reinforcement, it is possible to achieve good control of the coating thickness, i.e. by choosing a fabric approximately 0.5mm thick and ensuring that the mesh is completely filled and covered, the minimum coating thickness of 0.6mm will be automatically achieved.
- The incorporation of fabric usually increases the tensile strength but decreases the extensibility.
- The fabric rolled into the wet first coat, and then coated with additional membrane after allowing the first coat to dry to a tacky condition, e.g. "Aro" gun, model 651533 on a "Clemco" pot. Compressed air supply pressure 5.6N/nm<sup>2</sup> (800psi) and compression ratio 28:1. Tip size 0.64mm (25/1000"). Fan width 200mm (8").

## **STORAGE**

In a sealed container between +5°C and +35°C, and protected from frost and direct sunlight.

## **COVERAGE**

A minimum dried coat thickness of 0.6mm is needed to provide a vapour barrier. This should be applied in a minimum of two coats. For the final dried membrane thickness of 0.6mm, a coverage rate of 1.2Kg/m<sup>2</sup> is required (this is the total for all coats). This corresponds to approximately 1 Litre per m<sup>2</sup>.

## **COLOUR**

Black – the colour of the liquid compound will differ slightly from the colour of the dried membrane. The colour shade may vary batch to batch. The membrane dries to a tough semi-gloss finish.

## **TECHNICAL INFORMATION**

Further information and advice if available from PAM Ties. The company warrants this product to be of merchantable quality and fit for the purpose designed, providing that any instructions relating to use, handling and storage are duly observed. All transactions subject to our standard conditions of sale.