



class	L551.N172		
code	(4-)	P	(G4)

# pre<sup>m</sup>fill & finish

filler and smoother

working time



A filler and smoother, designed for filling and finishing plasterboard joints and smoothing unwanted textured surfaces.

- Super fine for a smooth finish
- Dries hard for a durable finish
- Effortless sanding
- Minimal shrinkage for no cracks
- Fast setting for early sanding

available in

**7.5kg** & **15kg**  
bag bag



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## Surface Preparation

All surfaces must be clean, sound and dry prior to application, any loose or flaky material must be removed. Porous surfaces must be sealed using an appropriate sealer.

## Mixing

Always use clean water, bucket and tools. The suggested mixing ratio for Wondertex prem fill & finish is 1 part water to 1.75 parts powder. Alternatively 9 litres of water per 15kg of product or 4.5 litres per 7.5kg. Add Wondertex prem fill & finish to water and stir continuously until free from lumps. Allow to stand for 5 minutes and then mix again before use.

## Application

Tapers and Jointers (hand application only)  
Wondertex prem fill & finish is applied to the trough of the tapered edge joints. Centre the jointing tape over the joint and press down with a jointing knife, using sufficient pressure to free any trapped air bubbles. Leave enough Wondertex prem fill & finish under the tape to ensure good adhesion. Immediately after the tape has been fixed, apply a new layer of Wondertex prem fill & finish over the tape flush with the surface of the plasterboard, before the product begins to stiffen. After approximately 120 minutes, a finishing application should be applied to obtain complete elimination of tape edges. A moistened slurry sponge should be used to wipe away any surplus material from the edges of the joint, leaving a smooth finish.

## Decorators and Builders

Use a caulker or a filler knife with Wondertex prem fill & finish to smooth over desired areas. Deeper indentations may need two applications. The product remains workable for 60 minutes. Sand to a smooth surface when dry.

	pre <sup>m</sup> fill & finish	pre <sup>m</sup> texture	pre <sup>m</sup> adhesive	pre <sup>m</sup> finish	pre <sup>m</sup> filler
sizes	7.5kg & 15kg	25kg	15kg	15kg & 25kg	12.5kg
bonding	•		•		
repairing	•			•	•
jointing	•			•	•
filling	•				•
smoothing	•	•		•	
snagging	•			•	
texturing		•			
working time	60mins	3hrs	60-90mins	180mins	60-90mins
apply 2nd coat	120-250mins	n/a	n/a	3-5hours	n/a

Instarmac Group plc  
Danny Morson Way, Birch Coppice Business Park,  
Dordon, Tamworth, Staffordshire B78 1SE  
Tel: +44 (0)1827 872244 Fax: +44 (0)1827 874466  
Enquiries: email@instarmac.co.uk Orders: orders@instarmac.co.uk  
**Visit [instarmac.co.uk](http://instarmac.co.uk)**

Vers4.06.2016 Information correct at time of print.

## Smoothing Unwanted Textures

**Step 1**  
Apply sufficient mixed Wondertex prem fill & finish to cover the surface using a caulker or plasterers trowel. Do not apply to an area greater than 1m<sup>2</sup> at a time and repeat this process until the ceiling/wall is completed.

**Step 2**  
Return to the original area covered within 20-30 minutes to complete finishing by splashing the area using a wet paint brush and smoothing over using a caulker or plasterers trowel to achieve a smooth, flat finish.

**Step 3**  
In most applications one coat of Wondertex prem fill & finish is sufficient, however where a second coat is required it should be applied immediately, using the same process, once the first coat is firm to touch.

## Coverage

Approx. 100-120 linear metres per 15kg or 50-60 linear metres per 7.5kg of tapered edge plasterboard jointing.

## Storage

The product must be stored in temperatures above 5°C and not exceeding 30°C, in a dry place.

## Shelf Life

6 months in original unopened bags if stored in the conditions listed above.

## Notes

Do not use in temperatures less than 3°C. Temperatures must also be above 3°C during drying time.

Clean any accidental splashes from floors etc. with warm water before drying.

## Health & Safety

Please ensure that appropriate PPE is used when preparing, mixing and applying products. Always wash hands before consuming food and make sure that materials are kept safely out of reach of children and animals. Please dispose of packaging and waste responsibly and in accordance with local authority requirements. A full Material Safety Data Sheet relating to this product is available from [www.instarmac.co.uk](http://www.instarmac.co.uk).

## Quality Assurance

All products are manufactured in a plant whose quality management system is certified/registered as being in conformity with BS EN ISO 9001, ISO 14001 and OHSAS 18001. Our products are guaranteed against defective materials and manufacture and will be replaced or money refunded if the goods do not comply with our promotional literature. We cannot however accept responsibility arising from the application or use of our products because we have no direct or continuous control over where and how our projects are used. All products are sold subject to our conditions of sales, copies of which may be obtained upon request.